

mounted board production apparatus thereby carrying the unprocessed board into the component-mounted production apparatus;

a process-finished board transfer unit including a process-finished board transfer path along which a process-finished board as the board processed by the component-mounted board production apparatus is transferred, and a process-finished board send-out device^{送付装置} which moves between the process-finished board transfer path and the component-mounted board production apparatus thereby carrying the process-finished board out from the component-mounted board production apparatus; and

a shift device which moves between the unprocessed board transfer path and the process-finished board transfer path and for shifting the board between the unprocessed board transfer path and the process-finished board transfer path.